

1. TECHNICAL DATA

PPU-10030

CAPACITY (*)	kN (U.S.Ton)	1000 110
MAXIMUM BENDING LENGTH	mm (foot)	3050 10
TOOLING LENGTH	mm (foot)	3100 10.2
DISTANCE BETWEEN HOUSINGS	mm (foot)	2550 8.7
THROAT DEPTH	mm (inches)	450 17.7
MAXIMUM STROKE LENGTH	mm (inches)	100 3.9
OPEN HEIGHT (WITHOUT ANY TOOLING)		
a) Standard	mm (inches)	310 12.2
b) Optional	mm (inches)	370 14.5
SHUT HEIGHT (WITHOUT ANY TOOLING)		
a) Standard	mm (inches)	210 8.27
b) Optional	mm (inches)	270 10.6
BED TOP WIDTH	mm (inches)	125 4.9
APPROACH SPEED	mm/s (i.p.s.)	75 2.95
PRESSING SPEED	mm/s (i.p.s.)	9 0.35
RETURN SPEED	mm/s (i.p.s.)	90 3.54
MOTOR POWER	kW (H.P.)	7.5 10
VOLUME OF OIL TANK	Liter (U.S.Gal)	70 15.7
APPROXIMATE WEIGHT	Kg (lbs)	6600 14,550
MAINS SUPPLY		3-phase, 220/440 V, 60 Hz
(*) RELIEF VALVE SETTING	bar (psi)	320 4,640