



Industries, Inc.

METAL FABRICATING & SUPPORT EQUIPMENT

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December 11, 2025

GM-Machines
2410 Niagara Lane N,
Plymouth, MN 55447

Attn: John Lawton, CEA
Ref: Aljon Bliss SC2-500 Removal

John

The following are costs associated with the removal of the Bliss SC2-500 from the facility.

Rigging is a partnership between Press Line Industries and Quick Way Rigging.
Press Line Industries will prepare the machine for dis-assembly by Quick Way Rigging.

All building work to cut open and repair the roof is the responsibility of the building owner or auctioneer.

We will supply Crane and rigging equipment to remove the press and load onto customer's truck. We are not responsible for securing the load onto the truck.

Machine preparation consists of the following:

- Jog press to bottom of stroke for more access to the connecting rods and connecting rod caps
- Drain all oils from main gears and lube system
- Block up slide for connecting rod cap removal
- Disconnect air counterbalance rods from slide
- Pull rear or front gibs for slide removal
- Pull connecting rod caps off top of rods
- Drop slide on cribbing
- Disconnecting all air and electrical from slide
- Pulling back shaft pinion gear covers off main gear covers
- Loosen all large retainer bolts holding back shaft onto crown of press
- Removal of large air counterbalance surge tank from top of press to access connecting rod caps
- Disconnect from wiring and remove main motor from motor mounting bracket
- Remove motor mounting bracket for access to back shaft assembly lifting point
- Remove ALL air and electrical conduits from base of press running to top of press so press can be disassembled into 5 pieces
- Mark all air and electrical components and their respective junction boxes, manifolds or direct connections that remain attached to the press for ease of re-assembly.
- Loosen bolster plate bolts for removal of bolster plate
- Pull tie rod shims using hydraulic tie rod nut pump assembly, mark shims and PSI
- Disconnect and bag all electrical conduit ends for wire number retention, replace/add any wire numbers that are missing or unreadable.
- Disconnect feeder mechanically and electrically from press
- Remove any remaining components that would prevent press from being disassembled.
- Mark each component that is removed from the press especially the keys that key the five components Together.

The cost for this portion of the project using three (3) men to prepare the press for disassembly will take Up to five (5) days. Working eight (8) hour days, plus travel time to and from job site. - \$ 21,000.00

Quick Way Rigging portion to remove the press AFTER preparation has been Completed - \$ 68,000.00(*)

(*) NOTE: Quick Way Rigging, costing is ONLY after the machine has been prepped for Quick Way to perform their portion of the work. If Quick Way were hired to perform the entire project the project would need to be requoted.

If the purchaser decides not to have Press Line Industries prepare the press for Quick Way Rigging then the purchaser's team must perform the same tasks as our task listing. Quick Way Rigging proposal is based on our years of working together and Quick Way understanding how the machine will be prepared for dis-assembly.

Thank you for this opportunity to provide the above press removal proposal for your consideration.

Should you have any questions please feel free to contact either Jow Peterson or myself.

Thank you
Peter Dantzer
Press Line Industries

Cc: Joe Peterson, Quick Way Rigging